

PATENT APPLICATION

Inventor: Jeffrey H. Diamond

Title: Structures, Window Protection Systems and Methods for  
Protecting Glass Panes During Storms

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1                    CROSS-REFERENCE TO RELATED PATENT APPLICATION  
2

3                    This application is related to prior U.S. Patent Application Serial No. 09/362,890 filed  
4                    July 29, 1999, the disclosure of which is incorporated herein by reference.

5                    BACKGROUND OF THE INVENTION

6                    Field of the Invention:

7                    The present invention relates to protection of glass panes during storm conditions  
8                    and, more particularly, to structures positioned over glass panes to absorb forces from high  
9                    winds and wind-borne debris to protect the glass panes from shattering and damage.

10                   Discussion of the Prior Art:

11                   Protection of glass panes in buildings during storms has been a great problem in the  
12                   past, and many efforts have been made to prevent the glass panes from shattering and  
13                   falling into the building due to high winds, projectiles and debris thereby damaging the  
14                   interior of the building due to the glass and due to wind and rain damage through the  
15                   breached glass pane. Prior art attempts to protect glass panes in buildings from storm  
16                   damage have included prefabricated storm shutters, plywood sheets, lamination systems  
17                   and taping. Storm shutters are normally made of aluminum or other lightweight metal  
18                   alloys, fiberglass, polyvinyl acrylate or other plastic. Storm shutters are fabricated to fit the  
19                   exact measurements of window structures, including glass panes, to be protected and  
20                   have the disadvantages of being expensive and requiring substantial time for fabrication  
21                   such that storm shutters are not available unless ordered well in advance of a storm.

Plywood sheets are generally sold in four-foot by eight-foot sheets with a thickness of 5/8 inch such that the plywood sheets weigh approximately 50 pounds each. The plywood sheets must be cut to fit the size of the window structures and are normally drilled and screwed into the building or window frame requiring craftsmanship, labor and hardware and, thus, having the disadvantages of being expensive and requiring substantial time to cover windows when a storm is approaching as well as being extremely heavy. Lamination systems, such as those supplied by 3M Corporation (e.g. Scotchshield) have the disadvantages of being films applied to the interior of the glass panes since they are designed to prevent shattered glass from collapsing to thereby prevent rain damage and glass fragments from becoming projectiles. The film is not particularly effective in preventing the glass from shattering and does not make the glass more shatter resistant. Since the film is usually on the interior of the glass, it cannot absorb enough energy from the glass fast enough to prevent a failure or fracture of the glass if the glass pane is struck by debris or projectiles. Accordingly, the primary use of lamination systems is to prevent shattered glass from falling apart. Taping of windows results, at best, in the holding of most of a fractured glass pane in place to reduce rain damage and the risk of individuals being cut.

U.S. Patents No. 3,830,760 to Benngston and No. 4,596,725 to Kluth et al are exemplary of polyurethane foams and discuss one-component and two-component polyurethanes. U.S. Patents No. 3,455,865 to Bolt et al, No. 3,486,918 to Motter, No. 4,636,543 to Helton, No. 5,020,288 to Swenson, No. 5,107,643 to Swenson, No. 5,143,949

1 to Grogan et al, No. 5,186,978 to Woodhall et al, No. 5,281,436 to Swidler, No. 5,302,413  
2 to Woodhall et al, No. 5,362,786 to Woodhall et al, No. 5,411,760 to Woodhall et al and  
3 No. 5,523,117 to Woodhall et al, are representative of polymeric films or layers for glass  
4 and/or polymeric films or layers removable by peeling.

5 From the above, it will be appreciated that there is a great need for protection of  
6 glass panes in window structures installed in buildings due to storms where the protection  
7 can be quickly applied and is inexpensive while also being easily removed.

#### 8 SUMMARY OF THE INVENTION

9 Accordingly, it is an object of the present invention to provide protection for glass  
10 panes overcoming the abovementioned disadvantages of the prior art.

11 Another object of the present invention is to protect glass panes in buildings from  
12 storm damage by temporarily positioning a compressible structure over a glass pane and,  
13 after the storm passes, removing the compressible structure.

14 A further object of the present invention is to position a shaping member over a  
15 glass pane of a window structure in a building, wherein the shaping member is filled, prior  
16 to or subsequent to being positioned over the glass pane, with a fluidic compressible  
17 material which dries or cures to form a layer of solidified compressible material of sufficient  
18 thickness and properties to absorb energy from debris striking the shaping member during  
19 a storm.

1 Another object of the present invention is to utilize a shaping member to shape a  
2 fluidic polymeric foam material applied over a glass pane of a window structure such that  
3 the fluidic compressible material hardens to form a layer of solidified compressible material  
4 temporarily protecting the glass pane from damage due to storms.

5 An additional object of the present invention is to inflate a shaping member to a  
6 desired size in response to being filled, partially or entirely, with a fluidic compressible  
7 material which solidifies to form a compressible structure to protect a glass pane of a  
8 window structure in a building from storm damage.

9 It is also an object of the present invention to utilize a glass pane of a window  
10 structure in a building to form a wall of a cavity defined over the glass pane for being  
11 supplied with a fluidic compressible material which solidifies to protect the glass pane from  
12 damage.

13 The present invention has as a further object to position a plurality of compressible  
14 structures over a glass pane of a window structure in a building, with the plurality of  
15 compressible structures covering the surface area of the glass pane to protect the glass  
16 pane from damage due to storms.

17 Yet another object of the present invention is to removably secure one or more pre-  
18 fabricated, polymeric foam panels over a glass pane of a window structure in a building to  
19 protect the glass pane from damage during storms.

1 It is a further object of the present invention to provide a cushioning effect between  
2 a glass pane and a solidified compressible material disposed over the glass pane to protect  
3 against damage from storms.

4 Still a further object of the present invention is to enhance the effectiveness of a  
5 compressible structure positioned over a glass pane of a window structure in a building to  
6 protect the glass pane from storm damage by utilizing a combination of solidified  
7 compressible materials of different densities in the compressible structure.

8 Some of the advantages of the present invention are that the compressible  
9 structures protect glass panes from shattering during storms, the compressible material,  
10 where disposed within a shaping member, is protected from exposure to the elements, the  
11 compressible structures are easy to apply and remove, the compressible structures  
12 typically weigh much less than plywood or similar materials conventionally utilized to cover  
13 window structures, a two-component supply system for the fluidic compressible material  
14 provides long shelf life for easy and instant use at a moment's notice, the compressible  
15 structures can be installed by one person and will not lose their shape or protective  
16 qualities during long periods of exposure to the elements, the shaping members can be  
17 filled with the fluidic compressible material at one or a few locations so that the supply  
18 system for the fluidic compressible material need not be moved to the site of each window  
19 structure, the shaping member can be formed of flexible or collapsible materials to occupy  
20 minimal space for storage when not filled with the compressible material, the compressible  
21 structures can be releasably secured on window structures in various ways including

1 adhesively and/or mechanically, the compressible material itself can be used to releasably  
2 adhere the compressible structures to the glass panes, securing mechanisms including  
3 Velcro or similar materials can be used to releasably secure the compressible structures  
4 on the window structures, and the fluidic compressible material can be sprayed or poured  
5 into the shaping member for ease of use.

6 These and other objects, advantages and benefits are realized with the present  
7 invention as generally characterized in a compressible structure for temporarily protecting  
8 a window structure and comprising a shaping member for removable securement on the  
9 window structure and defining a cavity over one or more glass panes of the window  
10 structure, and a solidified compressible material in the cavity providing a protective layer  
11 over the one or more glass panes.

12 The present invention is also generally characterized in a window protection system  
13 comprising a shaping member for removable securement on a window structure and  
14 defining a cavity over one or more glass panes of the window structure, a port in the  
15 shaping member providing an opening into the cavity and a supply system for supplying  
16 a fluidic compressible material to the cavity which solidifies or hardens to form a layer of  
17 solidified compressible material over the one or more glass panes. The shaping member  
18 and solidified compressible material form a compressible structure protecting the one or  
19 more glass panes.

20 The present invention is further generally characterized in a temporarily protected  
21 window structure comprising a window structure and a compressible structure removably

1     secured on the window structure. The compressible structure includes a layer of solidified  
2     compressible foam material disposed over one or more glass panes of the window  
3     structure to protect the one or more glass panes from damage. The layer of solidified  
4     compressible material may include a single layer or multiple layers of solidified  
5     compressible materials of different densities.

6             Other objects and advantages of the present invention will become apparent from  
7     the following description of the preferred embodiments taken in conjunction with the  
8     accompanying drawings wherein like parts in each of the several figures are identified by  
9     the same reference characters.

#### 10                     BRIEF DESCRIPTION OF THE DRAWINGS

11             Fig. 1 is a front perspective view of a window protection system according to the  
12     present invention including a shaping member and a supply system for filling the shaping  
13     member with a fluidic compressible material which hardens to form a solidified  
14     compressible material.

15             Fig. 2 is a side sectional view of a compressible structure formed when the shaping  
16     member of Fig. 1 is filled with solidified compressible material.

17             Fig. 3 is a front perspective view of an alternative supply system for the window  
18     protection system.

19             Fig. 4 is a front perspective view of the compressible structure of Fig. 2 being  
20     positioned over the exterior of a glass pane of a window structure in a building.



Fig. 5 is a front perspective view of the shaping member of Fig. 1 positioned over the exterior of a glass pane of a window structure in a building and being filled with a fluidic compressible material to form the compressible structure in situ.

Fig. 6 is a side sectional view showing the compressible structure of Fig. 2 positioned over the interior of a glass pane of a window structure in a building and a modified compressible structure positioned over the exterior of the glass pane.

Fig. 7 is a fragmentary side sectional view of another modified compressible structure positioned over the exterior of a glass pane of a window structure.

Fig. 8 is a fragmentary side sectional view of a further modified compressible structure positioned over the exterior of a glass pane of a window structure.

Fig. 9 is a fragmentary side sectional view of an additional modified compressible structure positioned over the exterior of a glass pane of a window structure.

Fig. 10 is a rear perspective view of an alternative shaping member.

Fig. 11 is a side sectional view of yet another modified compressible structure obtained with the shaping member of Fig. 10 over the exterior of a glass pane of a window structure in a building.

Fig. 12 is a fragmentary side sectional view of yet a further modified compressible structure disposed over the exterior of a glass pane of a window structure.

Fig. 13 is a front perspective view of still another modified compressible structure.

Fig. 14 is a side sectional view of an additional modified compressible structure.

Fig. 15 is a side sectional view illustrating formation of a further modified compressible structure.

Fig. 16 is a front perspective view of the compressible structure of Fig. 13 positioned over the exterior of a glass pane of a window structure in a building.

Fig. 17 is a front perspective view illustrating a plurality of compressible structures positioned over the exterior of a glass pane of a window structure in a building.

Fig. 18 is a front perspective view of a compressible structure positioned over the exterior of a glass pane of a window structure in a building such as to be centered within a recess of the window structure.

Fig. 19 is a front view showing expansion of a shaping member to different external sizes.

Fig. 20 is an exploded perspective view of a securing device for the compressible structures according to the present invention.

Fig. 21 is a broken side view illustrating insertion of a pin of the securing device through a compressible structure.

Fig. 22. is a broken side view showing the pin releasably engaged with a clip of the securing device to removably attach the securing device to the compressible structures and illustrating removal of a backing sheet of the securing device to expose an adhesive.

Fig. 23 is a broken side view, partly in section, illustrating the compressible structure releasably adhered to the exterior of a glass pane of a window structure via the adhesive of the securing device.

1 Fig. 24 is a back view of the compressible structure with the securing device  
2 releasably attached thereto.

### 3 DESCRIPTION OF THE PREFERRED EMBODIMENTS

4 The present invention relates to the positioning of a compressible structure over a  
5 glass window structure in a building in order to protect the window structure and the interior  
6 of the building from damage caused by high winds and wind-borne debris during storms.  
7 Buildings to which the invention applies may be both commercial and residential. The  
8 glass window structure can be of any conventional construction where one or more glass  
9 panes are held in place in a frame of one or multiple parts surrounding the one or more  
10 glass panes, such as sash windows, casement windows, slidably or pivotally movable  
11 windows and doors, non-movable windows, protruding windows and recessed windows.

12 Fig. 1 illustrates a window protection system 10 according to the present invention  
13 including a shaping member or mold 12 and a supply system 14 for supplying a fluidic  
14 compressible material to shaping member 12 which hardens, cures, sets or solidifies to  
15 form a layer of solidified compressible material 20 thereby forming a compressible structure  
16 16 as illustrated in Fig. 2. Shaping member 12 preferably has a perimetrical size to fit  
17 closely within a recess defined by the frame of a window structure or to overlap the frame  
18 some amount so as to cover one or more glass panes mounted within the frame. The  
19 shaping member 12 can be fabricated from various materials, such as paper, cardboard,  
20 cellulosic material, wood, polymer, metal and composite materials, with a flexible polymeric

material being a preferred material. Use of a flexible material allows the shaping member 12 to be flattened, collapsed and/or folded to occupy minimum space for storage prior to being filled with the compressible material and to allow for size adjustment when the shaping member is filled with the compressible material as explained further below. The shaping member 12 could also be fabricated from expandable or stretchable materials.

The shaping member 12 is in the nature of a hollow membrane or body having a plurality of walls defining an interior cavity 18 for receiving or holding compressible material 20 as shown in Fig. 2. A back or rear wall 22 of shaping member 12 carries a securing element 24 by which the shaping member is removably secured over the one or more glass panes. The securing element 24 for compressible structure 16 includes a layer of adhesive 25 covering the outer surface of the back wall 22 partially or entirely and a protective cover sheet 26 disposed over the adhesive layer 25 prior to use. The cover sheet 26 is removable as shown in Fig. 2 to uncover or expose the adhesive layer 25 for attachment to the window structure as explained further below. A front wall 28 of the shaping member 12 faces exteriorly when the shaping member 12 is secured over the exterior of the one or more glass panes and thusly faces the storm for which the compressible structure 16 is to provide protection to the one or more glass panes. Opposing side walls 30 and top and bottom walls 32 extend between back wall 22 and front wall 28 and define a preselected depth for cavity 18 between back wall 22 and front wall 28 corresponding to a desired depth for the compressible material. Typically, the depth of cavity 18 will vary from 0.5 inch to 12 inches depending upon the size of the

1 shaping member and the dimensions of the window structure to be protected. The walls  
2 of shaping member 12 are of sufficient thickness, rigidity and/or strength to shape and  
3 support the fluidic compressible material so that the layer of solidified compressible  
4 material 20 is positioned in front of the one or more glass panes and, preferably, in a plane  
5 parallel or substantially parallel to the plane of the one or more glass panes.

6 A port 34 in shaping member 12 provides an opening into cavity 18 to allow the  
7 cavity to be filled with the fluidic compressible material. The port 34 for shaping member  
8 12 is located in the front wall 28 near the upper right corner; however, the port 34 can be  
9 provided in any of the front, back, side, top or bottom walls at any suitable location to  
10 establish communication with the cavity 18 from externally of the shaping member. Where  
11 the shaping member 12 is to be filled with the fluidic compressible material prior to  
12 securement thereof over the one or more glass panes, the port 34 can be provided in any  
13 of the back, front, side, top or bottom walls. Where the shaping member 12 is to be filled  
14 with the fluidic compressible material after the shaping member 12 is secured over the one  
15 or more glass panes, the port 34 typically would be provided in the front, side, top or  
16 bottom walls for ease of access and use. Shaping member 12 would typically be supplied  
17 in a flattened or collapsed condition prior to the compressible material being supplied to  
18 cavity 18, and the unfilled shaping member can be folded to facilitate storage. Shaping  
19 member 12 is filled with the fluidic compressible material to obtain the compressible  
20 structure 16, and the fluidic compressible material is supplied to cavity 18 via the port 34.

1 A desirable compressible material is a polymeric material or foam and, preferably,  
2 a polyurethane foam, because of the relatively light weight and effective cushioning and  
3 energy absorption properties of the solidified compressible material obtained therewith.  
4 Other polymeric foams can be utilized including high and low density foams of  
5 polyethylene, polypropylene and polyurethane and modified styrene foams, particularly  
6 high impact polystyrene foams modified with polybutadiene. Some examples of open cell,  
7 i.e. low density foams, include polyether and polyester polyurethanes. Examples of closed  
8 cell foams include polyurethane, ethylene propylene diene monomer (EPDM), neoprene,  
9 styrene-butadiene copolymer rubber (SBR), nitrile-butadiene copolymer rubber (NBR),  
10 ethylene vinyl acetate (EVA), polyvinyl chloride (PVC) and (PVR/NBR). Additionally, cross-  
11 linked polyethylene, silicone and polystyrene foams and polyethylene can be used.

12 The supply system 14, shown in Fig. 1, includes a supply tank 36 containing a  
13 quantity of the compressible material in fluidic form and having a delivery device 38 such  
14 as a discharge nozzle. The delivery device or nozzle 38 may be inserted into port 34 to  
15 allow for easy filling of cavity 18 with the fluidic compressible material. The fluidic  
16 compressible material may be sprayed into cavity 18 from the delivery device or, if the  
17 fluidic compressible material is too viscous to be sprayed or if the spray pressure is  
18 insufficient, the fluidic compressible material may be poured under pressure into cavity 18  
19 from tank 36. The fluidic compressible material is supplied to cavity 18 until the cavity is  
20 filled to a desired amount and, typically, the cavity will be completely filled. Once the cavity  
21 is filled, the delivery device or nozzle is removed from the port 34, which will be closed by

1 the compressible material or foam and is thusly self-sealing, since the fluidic compressible  
2 material or foam sets, cures, hardens or solidifies quickly to form the solidified  
3 compressible material 20. The solidified compressible material preferably has twice as  
4 great compression strength in a direction parallel to the foam rise, i.e. perpendicular to  
5 back and front walls 22 and 28, as compared with the compression strength in a direction  
6 perpendicular to the foam rise. The location of port 34 in front wall 28 ensures that the rise  
7 of the foam will generally be in a direction perpendicular to the back and front walls and,  
8 therefore, perpendicular to the one or more glass panes. The compression strength and  
9 other physical strength characteristics will vary with the type of foaming system utilized.  
10 Compression strength values from 15 to 40 psi can be obtained with 2 lbs/ft<sup>3</sup> density  
11 urethane foams. A compression strength of 30 psi can be obtained with foam densities  
12 from 1.0 to 10.0 lbs/ft<sup>3</sup>. Many foams will be in the range of 5.0 lb/ft<sup>3</sup>. With the variation in  
13 compression strength values related to density, a generalized correlation of strength with  
14 density can be obtained.

15 A solidified compressible material formed from polyurethane or polyethylene foam  
16 provides increased energy absorption from projectiles as compared with a non-foam  
17 polymeric material due to the mechanical properties of the foam's cell or pore structure.  
18 The cells or pores preferably have diameters in the range of from 0.005mm to 5.0mm and,  
19 most preferably, in a range of from 0.01mm to 0.03mm and create a spongy three-  
20 dimensional, compressible, elastomeric web pattern with entrapped gas to absorb energy.  
21 The solidified compressible material formed from polyurethane or polyethylene foam

preferably has a thickness within the shaping member, in a direction perpendicular to the one or more glass panes, in a range of from 0.5 inch to 12.0 inches corresponding to the depth of cavity 18 and, most preferably, in a range of from 1.0 to 4.0 inches to form an elastomeric, spongy cushion preventing shattering or fracturing of the underlying one or more glass panes. The depth of cavity 18 can be preselected to provide the desired thickness of polyurethane or polyethylene foam upon completion of the filling step, the fluidic polyurethane or polyethylene foam being shaped and supported by the shaping member to form a layer of solidified compressible material over the one or more glass panes.

A one-component or two-component supply system may be utilized to fill cavity 18 with the fluidic compressible material. A one-component system is shown in Fig. 1, wherein tank 36 contains a fluidic compressible material including a polymeric blend such as a polymeric/polyol, polyurethane prepolymer and a polymeric hydrocarbon propellant to be delivered as a foam from delivery device 38. A two-component supply system 114 is shown in Fig. 3, wherein a first supply tank 136A contains component A, such as a polymeric polyol, a second supply tank 136B contains component B, such as diisocyanate, and a mixing head 137 statically blends and reacts components A and B for delivery as a fluidic compressible material or foam through the delivery device or nozzle 138. Components A and B can be housed in a single container 139 as shown in dotted lines. A catalyst may be added to either supply system to decrease or reduce the cure time. The supply system 114 can be provided without mixing head 137, with component A being



1 a first fluidic compressible material and component B being a second fluidic compressible  
2 material for selective discharge from the delivery device 138 to form a multi-layer  
3 compressible structure comprising multiple layers of first and second solidified  
4 compressible materials of different densities as described below.

5 Compressible structure 16, i.e. shaping member 12 and solidified compressible  
6 material 20, is releasably or removably secured over the one or more glass panes of the  
7 window structure, or the shaping member 12 is releasably or removably secured over the  
8 one or more glass panes of the window structure prior to being supplied with the fluidic  
9 compressible material which forms solidified compressible material 20. Fig. 4 illustrates  
10 compressible structure 16 being positioned over the exterior surface of a glass pane 40 of  
11 a window structure 42 in a building. The glass pane 40 is surrounded and supported by  
12 a frame 44 of window structure 42, and the glass pane 40 is disposed in a recess 43  
13 circumscribed by the frame 44. The compressible structure 16, wherein shaping member  
14 12 has already been filled with the fluidic compressible material to form the layer of  
15 solidified compressible material 20 as described above and wherein the cover sheet 26  
16 has been removed to expose the adhesive layer 25, is positioned over the glass pane 40  
17 to fit closely or snugly within the recess 43. The compressible structure 16 is pressed  
18 firmly against the glass pane 40 so that the adhesive layer 25 contacts the exterior surface  
19 of the glass pane and releasably secures the compressible structure thereto to form a  
20 protected window structure. Filling the shaping member 12 with the fluidic compressible  
21 material prior to its securement over the glass pane allows the supply system to be kept

1 in a central location rather than requiring its transport to numerous different locations where  
2 windows are to be protected. Also, the shaping member could be filled at a remote  
3 location, for example at a warehouse, allowing a large number of compressible structures  
4 to be formed at one location. The compressible structure can be secured over the window  
5 structure a few minutes after filling the shaping member with the fluidic compressible  
6 material. An extendable arm or pole can be used to facilitate installation.

7 Alternatively, the cover sheet 26 is removed to expose the adhesive layer 25 , and  
8 the shaping member 12 is pressed firmly against the exterior surface of a glass pane 140  
9 prior to the shaping member being filled with the fluidic compressible material as shown  
10 in Fig. 5. The fluidic compressible material is then supplied to the cavity 18 via the delivery  
11 device or nozzle 38 of the supply system 14 inserted into port 34 as described above. The  
12 fluidic compressible material cures to form the layer of solidified compressible material 20,  
13 thereby forming the compressible structure 16 in situ to form a protected window structure.  
14 Fig. 5 illustrates the shaping member 12 applied over a glass pane 140 which is not  
15 recessed within the frame 144. Also, the glass pane 140 has a perimeter slightly smaller  
16 than the perimeter of the shaping member 12 such that the shaping member overlaps the  
17 frame 144 a small amount. Accordingly, the adhesive layer 25 is pressed against the  
18 frame 144 where the shaping member overlaps the frame. In this manner, the shaping  
19 member 12 is releasably secured to the frame 144 as well as to the exterior surface of the  
20 glass pane 140.

1           The compressible structure 16 is deployed over the window structure to be  
2     protected in advance of the arrival of a storm. When the storm arrives, the layer of  
3     solidified compressible material absorbs energy and provides a shock absorption effect  
4     protecting the one or more glass panes from damage. The compressible structure  
5     prevents shattering of the one or more glass panes, provides an insulative effect, and  
6     protects the interior of the building. After the storm passes, the compressible structure 16  
7     can be easily removed from the window structure by detaching the adhesive layer 25 from  
8     the window structure. A compressible structure can be removed from the exterior side of  
9     the building; or, if the window structure is movable (e.g. pivotal or on tracks), the  
10    compressible structure can be removed from the interior side of the building without the  
11    use of a ladder by opening the window and pulling the compressible structure off the  
12    window structure and into the building. If the windows are not movable or do not open, an  
13    extension arm or pole can be used to remove the compressible structure. The  
14    compressible structure will normally be disposed of subsequent to use; however, the  
15    compressible structure could be retained for future re-use.

16           It should be appreciated that the securing element should be capable of holding the  
17    compressible structure over the one or more glass panes during a storm yet should be  
18    easily detachable from the window structure after the storm has passed. Where a  
19    pressure sensitive adhesive is utilized as the securing element as illustrated for  
20    compressible structure 16, the adhesive should provide sufficient holding strength for the  
21    compressible structure yet should be detachable from the window structure without

1 excessive force. It is also desirable that the adhesive leave little or no residue on the  
2 window structure, particularly residue that is difficult to remove. It should also be  
3 appreciated that the securing element need not be attached to or carried by the  
4 compressible structure prior to use in that the securing element can be provided separate  
5 from the compressible structure. Various securing elements can be utilized with the  
6 compressible structure including adhesives and/or mechanical securing devices such as  
7 clips. Where the securing element is an adhesive, the adhesive could be separately  
8 applied to the window structure and the compressible structure or shaping member can  
9 thereafter be secured thereto.

10 As an example of the above, the compressible structure 16 can be provided without  
11 a securing element, and a securing element, such as adhesive layer 125, can be provided  
12 on the window structure as shown by dotted lines in Fig. 4. The adhesive layer 125 can  
13 be applied to all or part of the exterior surface of glass pane 40, for example, to contact  
14 the compressible structure 16 or shaping member 12 when it is pressed against the glass  
15 pane. Additionally or alternatively, the adhesive layer 125 can be applied to one or more  
16 surfaces of frame 44 defining the recess 43 so as to be contacted by one or more of the  
17 side, top and or bottom walls of the compressible structure when it is positioned within the  
18 recess 43. In the procedure illustrated by Fig.5, the adhesive layer 125 could be applied,  
19 for example, to the portion of frame 144 overlapped by the compressible structure 16. The  
20 compressible material itself can serve as the securing element in that the fluidic  
21 compressible material or polymeric foam can be used to contact the window structure and

1 adhere the compressible structure thereto as it solidifies or cures. As an example, Fig. 5  
2 illustrates in dotted lines a cut-out or opening 145 in the back wall of shaping member 12,  
3 in which case shaping member 12 may be provided without a securing element. The  
4 shaping member is manually held in place against the glass plane 140 as it is filled with the  
5 fluidic compressible material. As the fluidic compressible material fills the cavity of the  
6 shaping member and rigidifies or cures, it contacts the glass pane and will become  
7 adhered thereto with sufficient force to hold the shaping member in place. Of course, the  
8 shaping member, and the resulting compressible structure, can be provided with various  
9 different cut-outs or openings at various different locations on the shaping member to  
10 establish contact of the compressible material with the window structure, including the  
11 glass pane and/or frame, in order to adhere the shaping member thereto. Cut-outs or  
12 openings in the shaping member by which the compressible material adhesively contacts  
13 the window structure can be used in addition to a securing element for extra holding force.  
14 Since the foam can be very adherent by nature, the adhesive properties of the foam can  
15 be adjusted and/or a release sheet or film can be applied to the window structure to  
16 facilitate removal of the compressible structure as disclosed in prior patent application  
17 Serial No. 09/362,890 filed July 29, 1999, <sup>now U.S. Patent 6,282,642</sup> and incorporated herein by reference.

18 Compressible structures could be placed over both the exterior surface and the  
19 interior surface of a glass pane for increased protection. Fig. 6 shows a protected window  
20 structure formed by compressible structure 16 secured over an interior surface of a glass  
21 pane 40 of window structure 42 and a modified compressible structure 216 secured over

the exterior surface of glass pane 40. Compressible structure 16 fits closely within the recess of frame 44 and is secured to the interior surface of glass pane 40 via adhesive layer 25 contacting the interior surface of glass pane 40 in the manner described above. Compressible structure 216 is similar to compressible structure 16 except that the front wall 228 of shaping member 212 is made of a relatively higher strength material, and the back wall 222 thereof is designed to provide a cushioning effect between glass pane 40 and the solidified compressible material 220. The front wall 228 is made of a material having a higher tensile strength and higher impact and tear resistance than the materials used for the remaining walls of shaping member 212. The back wall 222 is constructed from multiple spaced layers 246, each preferably a layer of polymeric film such as polyethylene, polyurethane or polystyrene, and a cushioning structure 247 therebetween. The cushioning structure 247 is formed by a plurality of air cell units 250 between the layers 246, and the adhesive layer 225 is carried by the layer 246 located on the outer or back side of the compressible structure. The back wall 222 is similar to the material known as "bubble wrap", with the air cell units 250 varying in size from .001 inch to 12 inches. The air cell units 250 contain pockets of air and act as a protective cushion. In particular, the back wall 222 aids in separating the solidified compressible material, which absorbs the greatest force from impacts, from the glass pane 40 and acts as a protective cushion between the glass pane and the solidified compressible material. The back wall 222 also provides an insulative effect. The compressible structure 216 can be formed in situ on the

1 window structure or can be formed prior to being positioned on the window structure as  
2 described above.

3 Another modified compressible structure is illustrated at 316 in Fig. 7, which  
4 illustrates compressible structure 316 secured over the exterior of glass pane 40 without  
5 a compressible structure being secured over the interior of glass pane 40. Compressible  
6 structure 316 is similar to compressible structure 216 except for the construction of back  
7 wall 322 and front wall 328. Back wall 322 is similar to back wall 222 and includes spaced  
8 layers 346, with the adhesive layer 325 being carried by the layer 346 that is located on the  
9 back or outer side of the compressible structure. However, back wall 322 differs from  
10 back wall 222 in that polymeric particles 351, such as styrene particles, are disposed  
11 between layers 346 and form the cushioning structure 347. The front wall 328 differs from  
12 the front wall 228 in that the front wall 328 is made of the same material as the side, top  
13 and bottom walls of shaping member 312.

14 Fig. 8 illustrates at 416 a further alternative compressible structure secured over the  
15 exterior of glass pane 40 and having a back wall 422 which provides a cushioning effect.  
16 Compressible structure 416 is similar to compressible structure 316 except that the back  
17 wall 422, which carrier adhesive layer 425, is made of a layer of polymeric sponge material  
18 providing the cushioning effect between glass pane 40 and solidified compressible material  
19 420.

20 Another alternative compressible structure 516 is illustrated in Fig. 9 secured over  
21 the exterior of glass pane 40. Compressible structure 516 is similar to compressible

1 structure 16 except that compressible structure 516 includes a cushioning element 552  
2 interposed between back wall 522 and adhesive layer 525. Cushioning element 552 is  
3 contiguous with back wall 522 and includes spaced layers 546 with a cushioning structure  
4 comprising polymeric particles 551 therebetween as described for back wall 322. The  
5 cushioning element 552 can alternatively be constructed as a layer of polymeric sponge  
6 as described and illustrated for back wall 422 or as a plurality of layers of polymeric  
7 material having air cell units therebetween as described and illustrated for back wall 222.

8 An alternative shaping member 612 is illustrated in Fig. 10 and differs from shaping  
9 member 12 primarily in that the shaping member 612 is provided without a back wall.  
10 Shaping member 612 is prefabricated or pre-built with interconnected side walls 630 and  
11 top and bottom walls 632 defining or circumscribing an opening 654 closed along one side  
12 by front wall 628. The side, top and bottom walls are positioned to be oriented 90° to a  
13 window structure to which the shaping member 612 is to be temporarily secured. The  
14 side, top and bottom walls can be made of various materials including polymeric, paper,  
15 cardboard, various cellulosic materials, wood, metal, or composite materials. Preferably,  
16 the front wall 628 is a polymeric film and, desirably, a high tensile strength polymeric film.  
17 The shaping member 612 can be constructed with various shapes and sizes in accordance  
18 with the shape and size of a window structure to be protected. The width of the side, top  
19 and bottom walls can be selected to correspond to a desired depth for the solidified  
20 compressible material within shaping member 612.



1           The shaping member 612 is used by positioning it over a window structure as shown  
2 in Fig. 11, which illustrates the shaping member 612 positioned within a recess of window  
3 structure 42 so as to be disposed over the exterior of glass pane 40. The shaping member  
4 612 has a perimetrical size corresponding to the size of the recess of window structure 42  
5 and thus fits snugly or closely within the recess. The shaping member 612 is removably  
6 attached to the window structure via a securing element 624 including an adhesive layer  
7 625 applied along the surfaces of frame 44 circumscribing the recess. Accordingly, the  
8 adhesive layer 625 contacts and adheres to the side, top and bottom walls of the shaping  
9 member 612 within the recess. The shaping member 612 is positioned in the recess so  
10 that the exterior surface of the glass pane 40 contacts the rearward edges of the side, top  
11 and bottom walls and thereby closes the opening 654 and forms a cavity 618. Fig. 11,  
12 therefore, is illustrative of a procedure wherein the glass pane forms the back wall of and  
13 completes the cavity for receiving the fluidic compressible material. Once the shaping  
14 member 612 is properly positioned over the glass pane 40, the cavity 618 is supplied with  
15 the fluidic compressible material to form the layer of solidified compressible material 620  
16 as described above thereby forming the compressible structure 616. If desired, a release  
17 sheet or film 656, shown in dotted lines, can be applied over the exterior surface of glass  
18 pane 40 prior to positioning the shaping member 612 thereon, such a release sheet or film  
19 being described in the prior application incorporated herein by reference. The  
20 compressible structure 616 will typically be deployed in advance of a storm and, after the

storm passes, the compressible structure 616 is removed from the window structure 42.

A further alternative shaping member is illustrated in Fig. 12 at 712. The shaping member 712 is similar to the shaping member 612 except that the side, top and bottom walls of shaping member 712 have an L-shaped configuration defining a peripheral rim or lip 758 which can be placed against the window frame 44. The lip 758 can be secured to the window frame 44 by a securing element, such as an adhesive layer 725 between the lip 758 and a front surface of the frame 44. Of course, the shaping member 712 can be provided with the adhesive layer 725 pre-applied thereon and covered by a removable cover sheet as described above. Alternatively, the adhesive layer 725 can be applied to the lip 758 and/or frame 44 as part of the procedure to install the shaping member 712 on the window structure. Once the shaping member 712 has been properly secured over the glass pane 40, the cavity 718 created by the shaping member 712 and the window structure is filled with the fluidic compressible material to form the layer of solidified compressible material 720, thereby forming compressible structure 716. It should be appreciated that the lip 758 does not have to be attached to the frame 44 but, rather, can be attached to the glass pane 40 or to a release film previously applied to the glass pane.

An alternative compressible structure 816 is illustrated in Fig. 13 and is a pre-formed, pre-fabricated foam panel providing a layer of solidified compressible material 820, the back surface of which can be provided with an adhesive layer 825 by which the foam panel can be secured to a window structure to protect one or more glass panes

thereof from damage. As shown by a dotted line 860, the pre-shaped panel 816 can be cut to fit various shapes and sizes of windows.

Fig.14 illustrates an additional alternative compressible structure 916, which is similar to compressible structure 816 except that the layer of solidified compressible material defining the foam panel comprises a plurality of layers of solidified compressible materials of different densities. Compressible structure 916 includes an outer or first layer 962 of a first solidified compressible material 920A and an inner or second layer 964 of a second solidified compressible material 920B, the outer and inner layers being laminated or bonded together. The first solidified compressible material 920A is preferably a closed cell foam material of relatively greater density, fewer open pores and, therefore, relatively greater rigidity. The second solidified compressible material 920B is an open or closed cell foam material with a greater number of open pores and, therefore, less rigidity. The layers 962 and 964 can be laminated or bonded together in various ways. The layer 964 carries an adhesive layer 925 covered by a releaseable cover sheet 926. The more rigid foam layer 962 faces the storm and is exposed to the greatest impact from flying debris and wind. The less rigid foam layer 964 is disposed between the layer 962 of greater rigidity and the glass pane and provides a cushioning effect between the more rigid layer and the glass pane.

Fig. 15 is illustrative of a procedure for filling a shaping member 1012 with first and second fluidic compressible materials to obtain first and second layers of first and second solidified compressible materials of different densities, respectively. Fig. 15 illustrates

shaping member 1012, which is similar to shaping member 12, placed in a horizontal position wherein the shaping member will typically be supported on a table, the ground or other support surface. A supply system 1014 is used to deliver a first fluidic compressible material from a tank 1036A to cavity 1018 via a delivery device or nozzle 1038 inserted in port 1034, the first fluidic compressible material forming a first layer 1064 of a first solidified compressible material 1020A of a first density. Once the first fluidic compressible material has been supplied to the cavity in a uniform or substantially uniform layer and has been allowed to set somewhat to form the first layer 1064 of first compressible solidified material 1020A, a second fluidic compressible material is supplied to the cavity from a tank 1036B via the delivery device or nozzle 1038 inserted in port 1034 as shown in Fig. 15. The second fluidic compressible material is applied in a layer over the first compressible material until the cavity is filled and forms a layer 1062 of a second solidified compressible material 1020B greater in density than the first solidified compressible material 1020A. Of course, the first and second fluidic compressible materials can be contained in different supply systems. The delivery device or nozzle 1038 is similar to nozzle 38 except that the delivery device or nozzle 1038 is extendable for delivery of the fluidic compressible materials remote from the tanks 1036A and 1036B.

Fig. 16 illustrates the compressible structure 816 secured over a glass pane of a window structure 42 to form a protected window structure using a securing element including one or more mechanical securing devices 865 in the form of spring clips inserted or interposed between the perimetrical edges, i.e. the external perimeter, of the

compressible structure 816 and frame 44. The securing devices 865 are spring biased to hold the compressible structure 816 in place on window structure 42 and are compressible to allow the compressible structure to be removed from the window structure. The mechanical securing devices may alternatively be designed as non-spring clips.

Fig. 17 illustrates a protected window structure formed by a plurality of compressible structures 16 arranged over a glass pane of window structure 42 so that the entire surface area of the glass pane is covered by the plurality of compressible structures.

Fig. 18 illustrates a compressible structure 1116 secured over a glass pane of a window structure 42 using a plurality of alternative mechanical securing devices 1165. The compressible structure 1116 is similar to compressible structure 816, but is smaller in peripheral or perimetrical size than the recess 43 of window structure 42. The compressible structure 1116 is centered within recess 43 and is removably held in place over the glass pane by the securing devices 1165. The securing devices 1165 are interposed between frame 44 and the side, top and bottom walls of compressible structure 1116. The securing devices 1165 are extendable and retractable in a longitudinal direction to span the gap between the perimeter of the compressible structure 1116 and the frame 44 and tightly hold the compressible structure in place. The securing devices 1165 are shown without a spring bias but may be designed to incorporate an outward spring bias in the longitudinal direction.

A compressible structure 1216 that is adjustable in external size is illustrated in Fig. 19. The compressible structure 1216 is similar to compressible structure 16 and is made

1 of flexible material or of elastic or stretchable material such that the external size of the  
2 shaping member 1212 can be adjusted or controlled by controlling the amount of fluidic  
3 compressible material supplied to the shaping member 1212. Fig. 19 illustrates the  
4 shaping member 1212 and, therefore, compressible structure 1216 obtained therewith,  
5 having a first external size when filled with a quantity of compressible material and  
6 illustrates the shaping member 1212 and, therefore, the compressible structure 1216,  
7 having a second external size, greater than the first external size, when filled with a greater  
8 quantity of the compressible material. Where the shaping member is made of a flexible  
9 but inelastic material, any excess material not filled with compressible material can be  
10 folded over the layer of solidified compressible material.

11 Fig. 20 illustrates an alternative securing device 1365, one or more of which can be  
12 used as a securing element for the compressible structures of the present invention.  
13 Securing device 1365 includes an attachment member 1368 for attachment to a  
14 compressible structure and a clip 1370 for retaining the attachment member on the  
15 compressible structure. The attachment member 1368 includes a planar base 1371 and  
16 an elongate pin 1372 extending perpendicularly from the forward face of base 1371. As  
17 shown in Fig. 22, a rearward face of base 1371 carries a layer of pressure sensitive  
18 adhesive 1373 optionally covered by a removable backing sheet or liner 1374. The base  
19 1371 is preferably of minimal thickness to lay flat against the compressible structure and  
20 is shown as being circular in external configuration, but can be of any desired external  
21 shape. Pin 1372 has a length greater than the thickness of the compressible structure with

1 which the securing device 1365 is to be used so that a forward end of pin 1372 protrudes  
2 from the compressible structure when the attachment member 1368 is attached thereto as  
3 explained further below. Preferably, the forward end of pin 1372 tapers to a point to  
4 facilitate penetration of the compressible structure by the attachment member. The base  
5 and pin can be made of the same material or different materials, which may include metal,  
6 wood, polymer and fiber. Clip 1370 can be designed in various ways to retain the  
7 attachment member on the compressible structure and is shown as having an opening  
8 1375 for slidably receiving the forward end of pin 1372 therethrough and retaining  
9 members or legs 1376 disposed around opening 1375 for releasably, lockingly engaging  
10 the forward end of pin 1372 passing through opening 1375. The legs 1376 may be bent  
11 or angled and/or may be biased inwardly toward the center of opening 1375 to apply a  
12 locking force on pin 1372. In the case of clip 1370, the locking force is applied by the bent  
13 or angled portions of legs 1376. The ends of legs 1376 may be manually squeezed or  
14 compressed to release the bent or angled portions from locking engagement with the pin  
15 1372, allowing the clip 1370 to be moved longitudinally along the pin 1372 and, when the  
16 legs are released, the legs lockingly engage the pin and prevent longitudinal movement of  
17 the clip relative thereto.

18 Figs. 21-23 illustrate use of securing device 1365 to secure a compressible structure  
19 over a glass pane of a window structure. Fig. 21 illustrates the clip 1370 removed from pin  
20 1372 and shows the pin 1372 being inserted through a compressible structure 1316.  
21 Compressible structure 1316 is similar to compressible structure 816 and is a pre-formed,

pre-fabricated foam panel. However, it should be appreciated that the securing device 1365 can be used with the other compressible structures described herein. The pin 1372 is inserted, forward end first, through the back surface of the compressible structure and is advanced through the compressible structure in a perpendicular direction, with the pointed end of pin 1372 facilitating penetration of the compressible structure by the pin. Once the base 1371 is in abutment with the back surface of the compressible structure 1316 and the forward end of pin 1372 protrudes from the forward surface of the compressible structure, the clip 1370 is assembled to the attachment member 1368. The clip 1370 is placed over the forward end of pin 1372 so that the forward end passes through the opening 1375. The clip 1370 is moved longitudinally along the pin 1372 in the direction of the compressible structure and, if necessary, the legs 1376 may be squeezed or compressed toward one another to facilitate longitudinal movement of the clip along the pin. Once the clip 1370 abuts the forward surface of compressible structure 1316, the legs 1376 are released, and the bent or angled portions will lockingly engage the forward end of pin 1372. The clip 1370 will then be in a locked position on pin 1372 such that the compressible structure 1316 is held between base 1371 and clip 1370. As shown in Fig. 20, the clip 1370 may be provided with a planar flange 1378 for abutting the forward surface of compressible structure 1316 so that the compressible structure is held between the planar flange 1378 and the planar base 1371 as shown in Fig. 22. Once a desired number of securing devices 1365 has been assembled to the compressible structure, the compressible structure is ready to be secured over the glass pane of the window structure.



To secure the compressible structure 1316 over the glass pane of a window structure using the securing device 1365, the backing sheet 1374 is removed or peeled away from base 1371 to expose the layer of adhesive 1373 as shown in Fig. 22. Optionally, the back surface of the compressible structure can be coated with an adhesive as shown by adhesive coating 1380 in Fig. 22. The adhesive coating 1380 is preferably a pressure sensitive adhesive weaker than the pressure sensitive adhesive 1373 and serves to bond the compressible structure to the glass pane for additional securing power and also creates a damping effect. Once the adhesive 1373 is exposed by removing backing sheet 1374, the compressible structure 1316 is placed against the glass pane 1340 of window structure 1342. Fig. 23 shows the compressible structure 1316 positioned over the exterior of glass pane 1340 and being secured thereto via the adhesive of base 1371 with the optional adhesive coating 1380 providing additional holding force.

To remove the compressible structure 1316 after a storm has passed, the clip 1370 is withdrawn from pin 1372. Withdrawal of the clip 1370 from the pin 1372 may be accomplished by squeezing the legs 1376 and sliding the clip along the pin in a direction away from the compressible structure 1316 until the pin is removed from the opening 1375. The compressible structure 1316 may then be grasped and moved or pulled away from the glass pane 1340 in a direction perpendicular thereto so that the compressible structure is also removed entirely from the pin 1372. The attachment member 1368 can now be removed from the glass pane by pulling an edge of base 1371 to release adhesive 1373 from its bond with the glass pane. Removal of base 1371 may be facilitated by using a

1 razor blade or a solvent, if needed. Upon removal of the compressible structure 1316 from  
2 the attachment member 1368, the compressible structure can be stored for reuse. The  
3 securing device 1365 will typically be disposed of, and one or more new securing devices  
4 may be used in the future to secure the compressible structure 1316 to the glass pane of  
5 a window structure.

6 Depending on the external size of the compressible structure, one or more securing  
7 devices 1365 may be used to secure the compressible structure to the glass pane. The  
8 number of securing devices 1365 needed may also depend on the size of the securing  
9 devices. For instance, the base 1371 may be provided in various external sizes, for  
10 example, ranging from one inch to twelve inches in diameter. Fig. 24 shows the back  
11 surface of compressible structure 1316 with the base 1371 of the attachment member 1368  
12 for the securing device being disposed at a central location on the compressible structure.  
13 As shown by bases 1371 in dotted lines, additional securing devices can be assembled  
14 to the compressible structure 1316 at other desired locations.

15 Various adhesives can be used in the present invention, examples of which include  
16 polyurethane, cyanoacrylate, acrylate, epoxy, silicone, films, polyesters, rubber, hot melt  
17 polyolefins, polyamide, block copolymers, polyvinyl acetate, and vinyl acetate ethylene.  
18 Various release agents may be used to facilitate removal of the compressible structures  
19 from the window structures, and examples of such release agents include petroleum based  
20 substances, alcohols, aliphatic hydrocarbons, aromatic hydrocarbons, halogenated  
21 solvents, glycol ethers, methyl ethyl ketone, xylene, d-limonene, phthalate and benzoates.

1 Examples of catalysts which may be used in the present invention to speed up reaction  
2 and/or curing times include amine catalysts, organometallic, bismuth and zinc organics.

3 Inasmuch as the present invention is subject to various modifications and changes  
4 in detail, it should be appreciated that the preferred embodiments described herein should  
5 be considered as illustrative only and should not be taken in a limiting sense.

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